

Glasureit Product Portfolio

World-Class Finishes



 **BASF**

The Chemical Company

The *Perfect System* for World-Class Finishes

Glasurit® paints employs state-of-the-art European technology that gives the ultimate blend of speed, ease of use, color match and durability. The rich liquid color and deep brilliant gloss defines Glasurit as a world-class finish. Only Glasurit delivers a comprehensive system of perfectly matched products and processes from primer to clearcoat. Glasurit has long been considered a worldwide standard of excellence and continues to deliver the productivity and quality that discriminating collision repair businesses demand.

CLEANERS & SPECIALTY PRODUCTS

Glasurit offers a wide range of specialty products to refinish and surface. From cleaners, plastic primers and flex agents, all the way to the latest trend in flat and matte clears. Glasurit has a product that fits every need in your collision shop.

UNDERCOATS

Many people think the topcoat is the most important part of a paint job; but the topcoat wouldn't be worth much without a high quality undercoat system for those glossy layers to build upon. Glasurit provides a wide range of undercoats to meet every need and comply with the strictest VOC regulations. Glasurit body fillers, primers and sealers provide the ultimate corrosion protection, filling properties, sanding and hold-out to satisfy the most demanding customer.

TOPCOATS

Glasurit has the best topcoats in the industry offering the speed and efficiency of the impeccably engineered 22-Line single-stage acrylic urethane, 55-Line polyester basecoat, and the award-winning 90-Line waterborne basecoat—the world's most successful waterborne topcoat system since being introduced in 1992.



CLEARCOATS

We've all noticed vehicles that blind you with a finish so glossy you could reach right into the color. Chances are they are painted with Glasurit. The luxurious wet look of Glasurit clearcoats has a stunning beauty that really catches the eye. A truly spectacular finish is what Glasurit clearcoats deliver time after time. That's why the industries top customizers and most successful collision centers use Glasurit. For the best reflection of your work Glasurit is the clear choice.

Glasurit provides a full spectrum of clears, including:

- Flexible
- VOC-compliant
- Production
- High-solids
- Glamour
- Scratch-resistant
- Matte and Flat

When your customers demand outstanding finishes, Glasurit Automotive Finishes stand above the rest.

Cleaners and Specialty Products

355-55 Basecoat Activator



A specially developed hardener for use in 55-Line basecoat colors only. Used to meet low VOC requirements for basecoat/clearcoat systems. Significantly improves the adhesion of the basecoat to the clearcoat.



360-4 Metal Cleaner + Aerosol



A solvent-based cleaner used to remove contamination from bare metal surfaces prior to primer/sealer application. Easily, quickly and thoroughly removes oil and grease before and after sanding.

522-10 Rapid Additive



A drying accelerator additive for blending 923-Clearcoats. Improves through dry, shortens dust free times, and promotes polishability of the clearcoat. May be used as a drying accelerator for Glasurit 22-Line Urethane Topcoat. Used at low temperatures (60°F-65°F) or when fast curing, polishing and masking tape resistance is required. Also used with signwriting and multi-color finishes.

522-66 Catalytic Reducer



A drying accelerator/reduced activator used in 22-Line Urethane Topcoat and 923-Clearcoats. Improves surface drying, curing and tape resistance. It will reduce pot life only slightly.

522-111 Elastifier Additive



Plasticizing additive for use in approved undercoats, 22-Line Urethane Topcoat and 923-Clearcoats. Improves coating flexibility for rigid and flexible plastic parts.

522-322 Flexible Gloss Reducing Additive (Matte Paste)



A gloss reducer for 22-Line Urethane Topcoat and 923-Clearcoats; helps retain flexibility. Mixed by weight with 22-Line colors and 923-clears before the addition of hardener or reducer. May be used in combination with Glasurit Texture Additive 522-345.





522-333 Low VOC Elastifier Additive



Plasticizing additive for low VOC areas for use in approved undercoats, 22-Line Urethane Topcoat and 923-Clearcoats. Improves coating flexibility for rigid and flexible plastic parts.

522-345 Texture Additive Fine



A texture-giving, plasticizing and matting additive for use in 22-Line Urethane Topcoat and 923-Clearcoats. Gives a 2K textured finish, e.g., painting of Ford bumpers. Mixed by volume with 22-Line colors and 923-clears before the addition of hardener or reducer.



541-5 Silicone and Tar Remover + Aerosol



An all-purpose, ready-to-use, solvent-based cleaner that dissolves wax, silicone, grease, road tar and oils. Removes surface contamination before sanding. Used as a final wash to remove sanding residue before topcoat application.



541-30 Universal Cleaner for Plastics + Aerosol



An effective, anti-static, ready-to-use solvent formulated to safely clean all flexible and rigid plastic parts. Removes OEM mold release agents without harming soft plastic substrates.

541-92 Clean Fix



A low VOC, water-based, universal cleaner designed to remove light contamination prior to primer/sealer application. Used as a final wash to remove sanding residue before topcoat application. May be used to clean the substrate before the application of waterborne products. It can also be used to clean equipment used to spray Glasurit water-based undercoats and 90-Line Basecoat.

580-100 Anti-Silicone Additive



A fisheye preventer for use in 22-Line Urethane Topcoat and 923-Clearcoats. Should only be used when absolutely necessary.

Cleaners and Specialty Products

563-808 Sand Fix Paste



A wax and silicone-free flattening paste. Used to prepare panels that will be blended into. Eliminates the need to sand blend-in areas with fine sandpaper. Sand Fix Paste is water thinnable.



700-1 Cleaner



An all-purpose, anti-static, water-based cleaner designed to clean all substrates (including plastic parts) prior to undercoat application. Used to remove sanding residue prior to topcoat application. May be used to clean equipment used to spray Glasurit waterbased undercoats and 90-Line Basecoat.



700-7 Coagulating Powder



700-7 Coagulating Powder is used to cleanly and economically dispose of excess waterborne paint. 700-7 minimizes the cost of disposing excess paint by precipitating the solids out and leaving residual liquid that can be used for gun cleaning. Then, the dry solid waste can be disposed of in the same manor as spray booth filters.



700-10 Waterborne Degreaser



700-10 is used to clean surfaces to be refinished. Removes silicone, grease and wax residues from surfaces as well as mold release agents from plastic surfaces. When cleaning plastic surfaces, the cleaner produces an anti-static effect and thus reduces dust settling.

839-20 Double Plus Body Filler-White



A high solids, coarse and fine putty body filler for use on sheet metal, zinc plated sheets and aluminum. Offers fast drying, good adhesion and easy sanding. Not to be used on acid treated surfaces.

100% by weight 839-20 Body filler
2-3% by weight 948-36 Hardener

839-90 Plastic Body Filler



A flexible, high solids, fine body filler for use on paintable plastics that have small damaged areas (scratches). It is high in solids content and offers fast drying, easy sanding, and good adhesion.

100% by weight 839-90 Plastic body filler
2-3% by weight 948-36 Hardener



1006-26 Sprayable Body Filler - Grey



A fine putty/body filler for spray application on bare metal and well cured old paintwork. Offers high filling capacity and the ability to apply thick coats. Aluminum and galvanized steel must be preprimed with Epoxy Primers 801- before using 1006-26.

1.4 kg. 1006-26

50 ml 948-22 Hardener

Use 75 ml 948-22 for temperatures below 60°F/15°C.

1109-1240/4 Stone Chip Protector - Textured



An undercoat with texture which provides stone chip resistance and underbody protection. 1109-1240/4 is also suitable as an isolator for old paint bleed-through, peroxide staining and acrylic lacquer. Adjust spray pressure as needed for desired texture. Apply 4-6 coats.

1109-1240/6 Stone Chip Protector - Smooth



A barrier primer with a smooth surface. 1109-1240/6 provides stone protection and is also suitable as an isolator for old paint bleedthrough, peroxide staining and acrylic lacquer. Apply 1-2 coats. Dries in 2½ hours at 68°F/20°C. Ready to spray.

Undercoats



70-2 2K Waterborne Epoxy Primer

2 component, corrosion resistant waterborne primer. Used for corrosion protection and as an adhesion promoter under 1K waterborne primers. May be used directly under 90-Line over cut-through areas.



1:1+30%

100 parts

100 parts

30 parts

70-2 Primer

270-2 Hardener

90-VE Reducer



151-70 UV Light-Activated Primer-Filler 185-10 UV Primer-Filler

A one component UV-cured primer which provides high build, easy application and good corrosion/weather resistance. Excellent topcoat holdout. 185-10 (aerosol version) Shake aerosol can for one minute after ball rattles and spray to test. Spray distance 6" to 8".



Ready To Use

No Mixing Required

Undercoats



176-72 1K Waterborne Primer Surfacer

Primer Filler (corrosion protector and filler). Barrier primer for TPA (acrylic lacquer). Can be used as guide coat.



1:10%

100 parts	176-72 Primer
10 parts	93-E3 Hardener



283-150, 283-155 Etching Primer

Fast drying primer containing acid which enables etching of the substrate. Good for low cost repairs requiring corrosion protection.



1:1+30%

100 parts	283-150 or 283-155 Primer
100 parts	352-228 Activator
30 parts	352-50 Fast reducer*
	352-91 Normal reducer

* Do not use 352-50 with 283-155



283-155 Low VOC 1:1+150%

100 parts	283-155 Primer
100 parts	583-660 Activator
150 parts	352-25 Exempt fast reducer
	352-45 Exempt slow reducer

285-0 2K Transparent Filler ▲

A transparent primer designed for sealing polyester body filler spots and sanding scratches. Designed for wet-on-wet topcoat applications.



2:1+10% as adhesion primer

100 parts	285-0 Filler
50 parts	929-51 Fast HS hardener
	929-53 Normal HS hardener
10 parts	352-50 Fast reducer
	352-91 Normal reducer
	352-216 Slow reducer



285-02 Low VOC Transparent Sealer ▲

Wet-on-wet sealer for low VOC areas. May be elastified 25% - 50% with 522-333. No sanding and no drying times; good weathering resistance.



4:1:1 untinted

100 parts	285-02 Sealer
25 parts	929-100 Low VOC polar hardener
	929-110 Low VOC hardener-fast
	929-120 Low VOC hardener-normal
	929-130 Low VOC hardener-slow
25 parts	352-25 Fast exempt reducer
	352-45 Slow exempt reducer



285-10, 285-20 Low VOC DTM Primers (Black and White)

Black and white primer surfacers that provide easy sanding. Excellent sag resistance and leveling. Very good adhesion on substrates such as galvanized, aluminum, steel, old paint, plastics, fiberglass and SMC. No need for any pretreatment primers except for raw plastic parts. 285-10 (Black) and 285-20 (White) can be intermixed to get different grey colors.



4:1:1

100 parts	285-10 or -20 Primer
25 parts	929-100 Low VOC polar hardener
	929-110 Low VOC hardener-fast
	929-120 Low VOC hardener-normal
	929-130 Low VOC hardener-slow
25 parts	352-25 Fast exempt reducer
	352-45 Slow exempt reducer



Low VOC Product

285-13 DTM Urethane Primer

A fast curing, easy sanding primer that provides easy handling from mixing to spraying to sanding. The primer is fast in air dry applications and still retains a long potlife.



4:1

100 parts	285-13 Primer
25 parts	929-51 Fast hardener
	929-53 Normal hardener

285-16 2K Primer Filler ▲

2K urethane primer filler designed for force drying with excellent adhesion and corrosion protection properties. May also be used as an adhesion promoter, including under 839- body fillers.



4:1:1 as primer filler

100 parts	285-16 Primer
25 parts	929-51 Fast hardener
25 parts	352-50 Fast reducer
	352-91 Normal reducer



285-21 2.1 VOC Primer ▲

A fast drying low VOC primer with outstanding dry sanding characteristics and excellent corrosion/weather resistance.



4:1:1 as primer filler

100 parts	285-21 Primer
25 parts	929-100 Low VOC polar hardener
	929-110 Low VOC hardener-fast
	929-120 Low VOC hardener-normal
	929-130 Low VOC hardener-slow
25 parts	352-25 Fast exempt reducer
	352-45 Slow exempt reducer



285-18, 285-29 Low VOC Sealers (White and Black)

Wet-on-wet sealers designed for economical repairs. No sanding and no drying times; very safe to spray; good weathering. 285-18 (white) and 285-29 (black) may be mixed together to achieve different shades of grey.



4:1:1

100 parts	285-18 or -29 Sealer
25 parts	929-100 Low VOC polar hardener
	929-110 Low VOC hardener-fast
	929-120 Low VOC hardener-normal
	929-130 Low VOC hardener-slow
25 parts	352-25 Fast exempt reducer
	352-45 Slow exempt reducer

285-38, 285-49 HS Non-Sanding Sealers (White and Black)

Wet-on-wet sealers designed for economical repairs. Easy to spray and provide good weathering resistance. 285-38 (white) and 285-49 (black) may be mixed together to achieve different shades of grey.



2:1+30%

100 parts	285-38 or -49 Sealer
50 parts	929-51 Fast HS hardener
	929-53 Normal HS hardener
30 parts	352-91 Normal reducer
	352-216 Slow reducer

285-50 HS Primer Filler - Grey

A high solids primer surfacer with outstanding dry sanding characteristics. Its short drying time, even at low temperatures, means that it can be oversprayed very quickly. 285-50 is ideal for HVLP application.

4:1:1



100 parts	285-50
25 parts	929-51 Fast HS hardener
	929-53 Normal HS hardener
25 parts	352-50 Fast reducer
	352-91 Normal reducer
	352-216 Slow reducer

285-60 Universal HS Primer ▲

High solids primer filler designed with outstanding wet sanding characteristics, but able to be dry sanded if force dried. Fast drying, high build with good weather resistance and topcoat holdout.

4:1:1 as primer filler



100 parts	285-60 Primer
25 parts	929-51 Fast HS hardener
	929-53 Normal HS hardener
25 parts	352-50 Fast reducer
	352-91 Normal reducer
	352-216 Slow reducer

285-81 Dry Sand MS Primer Filler

Medium solids filler with high filling capacity, resistant to solvents and weathering conditions. Easy to sand. Not sold in California.

4:1+10%



100 parts	285-81 Primer filler
25 parts	929-51 Fast hardener
	929-53 Normal hardener
10 parts	352-50 Fast reducer
	352-91 Normal reducer
	352-216 Slow reducer

285-95 Tinting Filler ▲

A transparent filler which is tinted by adding 22-Line. Used with poor hiding topcoats as a wet-on-wet primer sealer.

Step 1 1:1 as wet-on-wet filler



100 parts	285-95 Primer
100 parts	22-Line Color with 522-M0

Step 2 2:1+10%

100 parts	Mixture from Step 1
50 parts	929-51 Fast hardener
	929-53 Normal hardener
10 parts	352-50 Fast reducer
	352-91 Normal reducer
	352-216 Slow reducer

285-100 Rapid Filler ▲

A fast drying primer for sealing over TPA finishes, which can be topcoated wet-on-wet. Its white color makes it useful under Pearl and White topcoats.



4:1+15% as wet-on-wet sealer

100 parts	285-100 Filler
25 parts	929-51 Fast HS hardener
	929-53 Normal HS hardener
15 parts	352-50 Fast reducer
	352-91 Normal reducer

801-72 Epoxy Primer Filler ▲

801-703 Chromated Epoxy Primer ▲

801-75 Chromate-Free Epoxy Primer-Aerosol*

Epoxy primers that provide good corrosion protection on bare metal, galvanized steel and aluminum. 801-72 can be used as an adhesion promoter for 1006-26 on galvanized substrates.



4:1:1 as primer filler

100 parts	801-72 or -703 Primer filler
25 parts	965-60 Activator
25 parts	352-50 Fast reducer **
	352-91 Normal reducer
	352-216 Slow reducer

* 801-75 Aerosol version is ready-for-use.

** 352-50 not for use with 801-72.

934-0 1K Plastics Adhesion Primer

934-30 1K Clear Plastic Ad-Pro

Ready-to-use plastics adhesion primers for use over all paintable plastic surfaces. It is very important that the surface to be painted is properly cleaned. 934-30 is available in a convenient aerosol format.



Ready To Use



934-40 Low VOC 1K Adhesion Promoter

Ready-to-use plastics adhesion promoter for use over all paintable plastic surfaces. It is very important that the surface to be painted is properly cleaned.



Ready To Use



934-70 One-Step Plastics Adhesion Promoter

Adhesion promoter for the economical repair of all paintable plastics on cars. Suitable for use as an adhesion promoter in three stage systems and also as a primer filler under Glasurit topcoat systems.



4:1:1

100 parts	934-70 Adhesion promoter
25 parts	929-53 Normal HS hardener
25 parts	352-50 Fast reducer
	352-91 Normal reducer

Topcoats

55-Line Basecoat

Polyester basecoat with fast drying and excellent adhesion.



2:1

100 parts
50 parts

55-Line Basecoat
352-50 Fast reducer
352-91 Normal reducer
352-216 Slow reducer

55-Line Basecoat VOC Compliant

Polyester basecoat with fast drying and excellent adhesion that meets any VOC requirement.



10:1:4

100 parts
10 parts
40 parts

55-Line Basecoat
355-55 Basecoat activator
352-50 Fast reducer
352-91 Normal reducer
352-216 Slow reducer

22-Line Single Stage for Non-Regulated & 5.0 VOC

22-Line color is a urethane acrylic topcoat to be applied as a single stage finish over well cured old paintwork and primers.



2:1+10%

100 parts
50 parts

22-Line Color
929-91 Fast hardener
929-93 Normal hardener
929-94 Slow hardener
352-50 Fast reducer
352-91 Normal reducer
352-216 Slow reducer

22-Line Single Stage for 420 gms/liter (3.5 lbs/gal) VOC

A urethane acrylic topcoat to be applied as a single stage finish over well cured old paintwork and primers. Meets 3.5 VOC requirements when mixed with the appropriate mixing clear.



2:1+10%

100 parts
50 parts

22-Line Color
929-100 Low VOC polar hardener
929-110 Low VOC hardener-fast
929-120 Low VOC hardener-normal
929-130 Low VOC hardener-slow
352-50 Fast reducer
352-91 Normal reducer
352-216 Slow reducer



22-Line Single Stage for 340 gms/liter (2.8 lbs/gal) VOC

A urethane acrylic topcoat to be applied as a single stage finish over well cured old paintwork and primers. Meets 2.8 VOC requirements when mixed with the appropriate mixing clear.



2:1+10%

100 parts
50 parts

22-Line Color
929-100 Low VOC polar hardener
929-110 Low VOC hardener-fast
929-120 Low VOC hardener-normal
929-130 Low VOC hardener-slow
352-25 Fast exempt reducer
352-45 Slow exempt reducer



90-Line Waterborne ▲

90-Line Waterborne is a metallic and solid-color basecoat/clearcoat finishing system.



2:1

100 parts
50 parts

90-Line
93-E3 or 93-E3S Adjusting base

* Reduction with 93-E3 can vary significantly depending on the color and conditions.



Low VOC Product



923-27 Rocker Guard

Texture clear for 55-, 90-Line basecoat/clearcoat systems and under low VOC clearcoats.



2:1

100 parts	923-27 Clear
50 parts	929-100 Low VOC polar hardener
	929-110 Low VOC hardener-fast
	929-120 Low VOC hardener-normal
	929-130 Low VOC hardener-slow

923-45 Scratch Resistant 3.5 VOC HS Clear

An extremely scratch-resistant high solids clear for 55-, 90-Line basecoat/clearcoat systems. Outstanding weathering and yellowing resistance, excellent finish quality and quickly ready for polishing and masking.



2:1+10%

100 parts	923-45 Clear
50 parts	929-31 Fast Low VOC hardener
	929-33 Normal Low VOC hardener
10 parts	352-50 Fast reducer
	352-91 Normal reducer
	352-216 Slow reducer



923-52 Low VOC Matte Clear 923-55 Urethane Acrylic Extra Matte Clear 923-57 Matte Elastified Clear

Matte acrylic clears for 2-coat paintwork that contains flex additive. Eliminates the need to add 522-111 or 522-333 when painting flexible parts.



923-52 - 2:1+30%
Use over 90-Line only

100 parts	923-52 Clear
50 parts	929-100 Low VOC polar hardener
	929-110 Low VOC hardener-fast
	929-120 Low VOC hardener-normal
	929-130 Low VOC hardener-slow
30 parts	352-45 Slow exempt reducer



923-55 - 2:1+10%
Use over 55-, 90-Line

100 parts	923-55 Clear
50 parts	929-91 Fast hardener
	929-93 Normal hardener
	929-94 Slow hardener
10 parts	352-91 Normal reducer



923-57 - 2:1+10%
Use over 55-, 90-Line

100 parts	923-57 Clear
50 parts	929-91 Fast hardener
	929-93 Normal hardener
	929-94 Slow hardener
10 parts	352-50 Fast reducer
	352-91 Normal reducer

923-109 HS UV Klarlack

Clear for 2 coat paintwork (wet-on-wet procedure) for 55-, 90-Line basecoat/clearcoat systems. No elastifier additive needed for flexible parts. Excellent resistance to weathering and yellowing with very good gloss, hardness and holdout.



2:1

100 parts	923-109 Acrylic clear
50 parts	929-91 Fast hardener
	929-93 Normal hardener
	929-94 Slow hardener

923-155 Urethane Acrylic Clear

Clear for 2 coat paintwork (wet-on-wet procedure) for 90-Line Waterborne Systems. Not National Rule compliant when used with 55-Line in the USA.

2:1+10%



**100 parts
50 parts**

**923-155 Clear
929-91 Fast hardener
929-93 Normal hardener
929-94 Slow hardener
352-50 Fast reducer
352-91 Normal reducer
352-216 Slow reducer**

10 parts



923-200 Ultra Low VOC Clear

High solids clear for 90-Line basecoat/clearcoat systems, wet-on-wet procedure 2.0 VOC lbs/gal ready-for-use. For 3.5 VOC regulated areas.

2:1



**100 parts
50 parts**

**923-200 Clear
929-100 Low VOC polar hardener
929-110 Low VOC hardener-fast
929-120 Low VOC hardener-normal
929-130 Low VOC hardener-slow**



923-209 Low VOC Klarlack Clear

HS clear for 55-, 90-Line basecoat/clearcoat systems. High solids content, low VOC, excellent resistance to weathering, outstanding finish, resistance to yellowing, very good gloss and holdout.

2:1+10%



**100 parts
50 parts**

**923-209 Clear
929-100 Low VOC polar hardener
929-110 Low VOC hardener-fast
929-120 Low VOC hardener-normal
929-130 Low VOC hardener-slow
352-25 Fast exempt reducer
352-45 Slow exempt reducer**

10 parts



923-222 Fast Repair Low VOC Clear

A two component clear for topcoating catalyzed 55-, 90-Line basecoat. Excellent resistance to weathering and yellowing. Excellent flow, leveling and sag resistance. High gloss. Note: When using over 55-Line, the use of 355-55 in the basecoat is required (10:1:4)

2:1+10%



**100 parts
50 parts**

**923-222 Clear
929-100 Low VOC polar hardener
929-110 Low VOC hardener-fast
929-120 Low VOC hardener-normal
929-130 Low VOC hardener-slow
352-25 Fast exempt reducer
352-45 Slow exempt reducer**

10 parts



923-255 HS Multi-Clear ▲

This high solids clear for 55-, 90-Line basecoat/clearcoat systems provides excellent resistance to weathering, outstanding finish, resistance to yellowing, hardness, fast drying, good polishing behavior and tape resistance. 923-255 can be used in spot repairs, as well as completes.

2:1+10%



100 parts	923-255 Clear
50 parts	929-91 Fast hardener
	929-93 Normal hardener
	929-94 Slow hardener
10 parts	352-25 Exempt fast reducer
	352-45 Exempt normal reducer

923-345 Anti-Scratch 2.1 VOC HS Clear

A scratch-resistant HS clear 55-, 90-Line basecoat/clearcoat systems. High solids content, scratch-resistant, outstanding weathering and yellowing resistance, excellent finish quality.

1:1+10%



100 parts	923-345 Clear
100 parts	929-346 Specialty hardener-medium
10 parts	352-25 Exempt fast reducer
	352-45 Exempt normal reducer

923-450 Multi-Temp Baking Clear

Clear for 2 coat paintwork (wet-on-wet procedure) for 55-, 90-Line basecoat/clearcoat systems. Recommended for baking conditions ranging in temp from 100°F to 180°F. For 5.0 VOC National Rule areas.

2:1+10%



100 parts	923-450 Clear
50 parts	929-91 Fast hardener
	929-93 Normal hardener
	929-94 Slow hardener
10 parts	352-50 Fast reducer
	352-91 Normal reducer
	352-216 Slow reducer

923-550 High Performance Clear

Clear for 2 coat paintwork (wet-on-wet procedure) for 55-, 90-Line basecoat/clearcoat systems. For 5.0 VOC National Rule areas.

2:1



100 parts	923-550 Clear
50 parts	929-91 Fast hardener
	929-93 Normal hardener
	929-94 Slow hardener

World-Class Finishes



BASF Corporation
Automotive Refinish
26701 Telegraph Rd.
Southfield, MI 48033

BASF Canada Inc.
100 Milverton Drive, 5th Floor
Mississauga, Ontario, Canada
L5R 4H1

BASF Mexicana, S.A. de C.V. Division Coatings
Avenida Uno No. 9
Parque Industrial Cartagena
C.P. 54900 Tultitlan, Edo de México

Website Address: www.basrefinish.com
Toll-Free Hotline: 1-800-825-3000

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